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CLAIMS

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5 1. A print head apparatus, comprising:
a substrate;
an ink expulsion mechanism provided on said
substrate; and
a first pressure sensor that is capable of detecting
a signal related to a misfiring of said ink expulsion
mechanism.

10 2. The apparatus of claim 1, wherein said sensor
includes piezoelectric material.

15 3. The apparatus of claim 1, wherein said sensor is
formed on said substrate.

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20 4. The apparatus of claim 1, further comprising:
a barrier layer formed on said substrate;
a cover plate having a nozzle therein formed on said
barrier layer and positioned such that said nozzle is
aligned with said ink expulsion mechanism, said substrate,
barrier and cover plate defining an ink well; and
wherein said first sensor is provided at said ink
well in such a manner as to detect pressure waves
25 propagating in ink in said ink well caused by a misfiring
of said ink expulsion mechanism.

30 5. The apparatus of claim 1, wherein said first
pressure sensor is an acoustic wave piezoelectric
transducer.

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6. The apparatus of claim 1, wherein said first pressure sensor is an interdigitated pressure wave transducer.

5 ~~8.~~ The apparatus of claim 1, further comprising a second pressure sensor, wherein said first pressure sensor is an acoustic wave piezoelectric transducer and said second pressure sensor is an interdigitated pressure wave transducer.

10 ~~9.~~ The apparatus of claim 1, wherein said ink expulsion mechanism is thermally actuated.

15 ~~7.~~ The apparatus of claim 6, further comprising a second pressure sensor that is an interdigitated pressure wave transducer and said first sensor and said second sensor are provided in a substantially orthogonal arrangement on said substrate.

20 ~~10. A print head apparatus, comprising:
a substrate;
an ink expulsion mechanism formed on said substrate;
a cover plate spaced from said ink expulsion
mechanism and having a nozzle formed therein, said nozzle
25 being aligned with said ink expulsion mechanism; and
a sensor mechanism that is capable of determining
when said nozzle is clogged.~~

30 ~~11. The apparatus of claim 10, wherein said sensor mechanism is capable of determining when said nozzle is unclogged.~~

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12. The apparatus of claim 10, wherein said sensor
mechanism is capable of determining one or more of the
group of conditions including dry-fire and no-fire
5 conditions.

13. The apparatus of claim 10, wherein said sensor
is a pressure sensor.

10 14. The apparatus of claim 13, wherein said sensor
includes piezoelectric material.

15 15. The apparatus of claim 10, wherein said sensor
includes one or more of the group of sensors including an
piezoelectric acoustic wave transducer and an
interdigitated pressure wave transducer.

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20 16. The apparatus of claim 10, wherein said sensor
mechanism is capable of detecting a magnitude and timing
of a pressure wave generated by a firing of said ink
expulsion mechanism.

25 17. A method of monitoring performance of a print
head, comprising the steps of:
attempting expulsion of a volume of ink from a print
head;

30 detecting within said print head a characteristic of
a pressure wave generated by said attempt to expel said
volume of ink.

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~~18. The method of claim 17, further comprising the
step of determining from said detected characteristic a
status of said attempted expulsion of said volume of ink.~~

5 19. The method of claim 17, wherein said detecting
step includes the step of detecting the presence or
absence of a pressure wave.

20. The method of claim 17, wherein said detecting
10 step includes the step of detecting a magnitude and timing
of said pressure wave.

21. The method of claim 20, wherein said detecting
15 step further comprises the steps of establishing a first
magnitude related to an expulsion of said volume of ink
and detecting a second magnitude in the range of 15% to
25% less than said first magnitude.

22. The method of claim 20, wherein said detecting
20 step further comprises the steps of establishing a first
timing of said pressure wave related to an expulsion of
said volume of ink and detecting a second timing in the
range of 15% to 20% earlier than said first timing.

25 23. A printhead for an inkjet printing apparatus
comprising:
a substrate;
at least one ink ejector disposed on said substrate;
an interdigitated pressure wave transducer disposed
30 on said substrate and having a directional detection
characteristic whereby a pressure wave traveling in a

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predetermined direction from said at least one ink ejector is preferentially detected.

24. A printhead in accordance with claim 23 further
5 comprising a second interdigitated pressure wave
transducer disposed on said substrate and having a
directional detection characteristic oriented such that a
pressure wave traveling in a second direction different
than said predetermined direction is preferentially
10 detected.

25. A printhead in accordance with claim 24 wherein
said second direction is orthogonal to said predetermined
direction.
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26. A method of detecting a misfiring nozzle in an
inkjet printhead comprising the steps of:
establishing a first magnitude of a pressure wave
corresponding to an ejection of a predetermined volume of
20 ink from a nozzle; and

detecting a second magnitude of a pressure wave in
the range of 15% to 25% less than said first magnitude
whereby a misfiring nozzle may be detected.

27. A method of detecting a misfiring nozzle in an
inkjet printhead comprising the steps of:

establishing a first timing of an arrival of a
pressure wave from an ejection of a predetermined volume
of ink from a nozzle; and

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